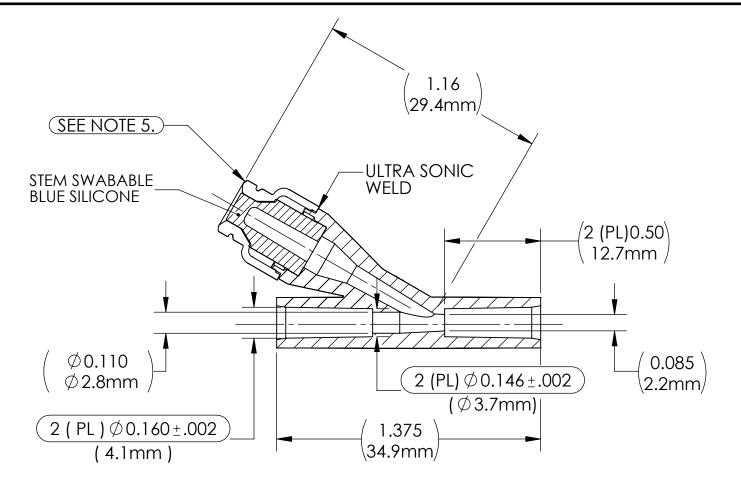
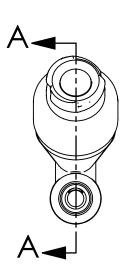
C245624024 D Cust

Customer Drawing

	REVISION HISTORY				
REV	DESCRIPTION (ECO)	DATE	APPROVED		
С	ADD ISO80369-7 TO NOTES, ECO 8017	05/01/18	AK		
D	LIPDATE DIMENSION FOR TURING BORE, INCLUDE CHAMFER ECO 11352	10/19/21	SR		





NOTES:

- 1. MATERIAL: CLEAR POLYCARBONATE.
- 2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- 3. DIMENSIONS IN PARENTHESES ARE REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN METRIC BELOW.
- 5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:	
O.D. FLASH: 0.015 MAX. (0.4mm)	
GATE VESTIGE: 0.01 MAX (0.3mm)	

EMBEDDED PARTICLES,BUBBLES,SPOTS,OR STAINS: 0.3mm² MAX. OR, NO MORE THAN 3 PER PART.

		IDATE	
	DRAWN BY DMC	DATE 10/30/14	
	APPROVED BY PM	DATE	☐ HR [®] Halkey-Roberts [®]
	MATERIAL		TITLE
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH		Y CONNECTOR SWABABLE
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES:	THIRD ANGLE PROJECTION	SIZE DRAWING NO. C245624024
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		2:1 DO NOT SCALE DRAWING SHEET 1 OF 2

RAWING NO. 2456240XX	REV D	Manufacturing Drawing	·	
	<u> </u>			
		BILL OF MATERIAL:		
		LUER BODY	Y CONNECTOR	STEM
		CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

	DRAWN BY DMC	DATE 10/30/14	
	APPROVED BY PM	DATE	HR [®] Halkey-Roberts [®]
	MATERIAL		-
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH		Y CONNECTOR SWABABLE
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY		THIRD ANGLE PROJECTION	B PRAWING NO. C2456240XX
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	· • • • • • • • • • • • • • • • • • • •	2:1 DO NOT SCALE DRAWING SHEET 2 OF 2